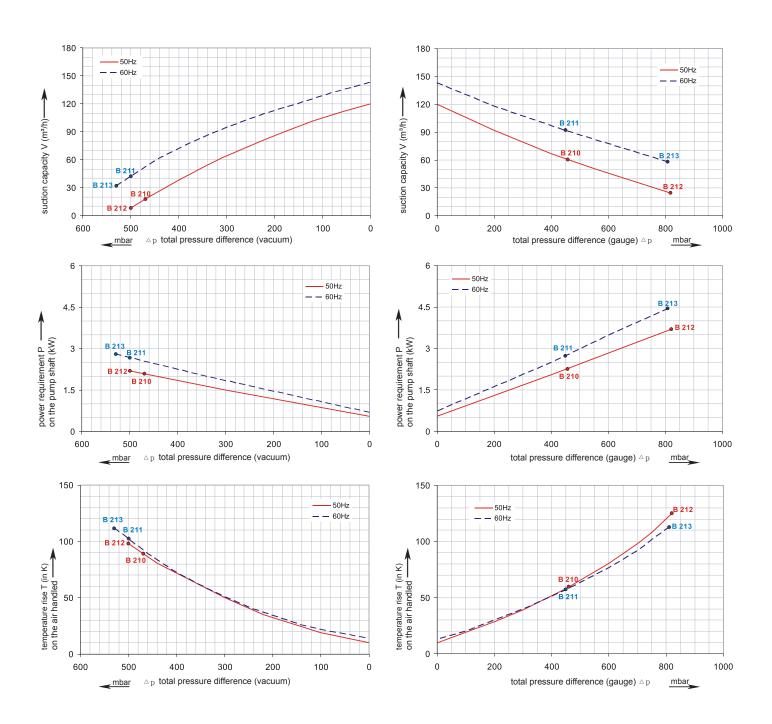


PUMP: ORB4 52

Performance Curve for Vacuum

Performance Curve for Compressor



The performance curves are based on air at a temperature of 15 $^{\circ}C$ and an atmospheric pressure of 1013 mbar with a tolerance of +/- 10 %. The total pressure differences are valid for suction and ambient temperatures up to 25 $^{\circ}C$.

For other conditions please confer with us.

Each ORB type can be applied both as vacuum pump and compressor in continuous operation over the total stated performance curve range. The motors are available as standard for the input voltage range of 50 and 60 Hz and for protection category IP 55 as well as approbated for UL and CSA.

Type OF	RB4 52										
Curve No.	Order No.	Fre- quency	Rated power	Input voltage		Input current		Permissible total differential pressure ²)		Sound pressure level ³)	Weigh ca.
3~ 50/6	60 Hz IP55 isulation	Hz n materia	kW	V		А		Vacuum mbar	Compressor mbar	dB(A)	kg
B 210 B 211	ORB4 52-2.2-3 ORB4 52-2.2-3	50 60	2.2 2.55	200D 240D 220D 275D	345Y415Y 380Y480Y	11.4D 11.2D	6.6Y 6.5Y	-470 -500	460 450	64 70	40 40
B 212 B 213	ORB4 52-4.0-3 ORB4 52-4.0-3	50 60	4.0 4.6	345D 415D 380D 480D		9.0D 9.5D		-500 -530	820 810	65 71	51 51



Other voltage ranges								
	ORB4 52 [
50Hz	60Hz	↑ ↑						
3∼								
185225 V D/320390 V Y 200240 V D/345415 V Y 345415 V D	200240 V D/345415 V Y 200275 V D/380480 V Y 380480 V D	H 1 H 6 H 7						
500 V D	575VD	C 5						

Machines according to the ATEX norm 94/4 EG are available for the whole performance range.

Following types available: Category 3 G, 3/2 G, 3 D and 3/2 D. Further voltage range on request; please quote in plain text.

All ORB achieve the standards and norms of the low voltage directive (LVD)2006/95/EC, rotating electrotechnical motor EN 60034-1-2004, electromagnetic compatibility(EMC)EN55014-1/2,EN61000-2/-3/-4/-6.

- 1) For standard UL for ELECTRIC MOTOR UL 1004-1.
- 2) Relief-valve are available for limiting differential pressure.
- 3) Measuring-surface sound-pressure level acc. to DIN EN 21680, measured at a distance of 1 m. The pump is throttled to an average suction pressure, a hose is connected to the discharge side (compressor) / suction side (vacuum pump), but is not fitted with relief valves.

The motors are designed according to the DIN EN 60 034 / DIN IEC 34-1 and temperature class F.

For the three phase machines the tolerances are +/- 10 % for fixed voltage and +/- 5 % for voltage range. The single phase machines are designed with a +/- 5 % tolerances. If only 90 %

The single phase machines are designed with a +/- 5 % tolerances. If only 90 % of the maxium allowed pressure will be used for the continuous operating then the allowed voltage range add to +/- 10 %.

For all single and three phase machines which designed according to the UL and CSA norm (UL 1004-1) the maximum allowed voltage tolerances are - 10 % resp. + 6 %

The frequency tolerance is maximum +/- 2 %.

Changes in particular the quoted performance curve, datas and weights without prior notice. The figures are without obligations.